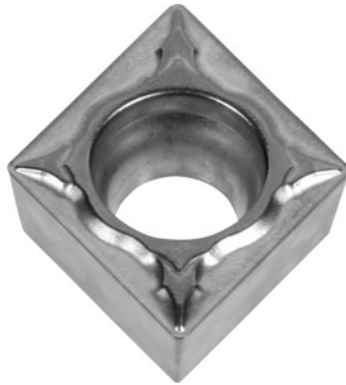


**Garant****Indexable insert for turning CC.T 120404, for finish machining, Grade: CU7010****Order data**

Order number	260064 CU7010
GTIN	4045197667526
Item class	21G

**Technical description**

Corner radius	0.4 mm
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 2.5 mm
Main application	P
Feed $f$	0.05 - 0.25 mm/rev.
Secondary application	M
Cutting speed $v_c$ secondary application	80 - 140 m/min
Cutting speed $v_c$ main application	90 - 210 m/min
Chip breaker	SS
Grade	CU7010
Finishing/roughing assignment	Finishing

Tool material	Cermet
Coating	uncoated
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning